

M 系列多用途絲攻

M Series Spiral Fluted Taps & Spiral Pointed Taps



特性：

1. 機械加工力量很輕。
2. 排屑順暢不會產生鐵屑纏繞的現象。
3. 加工螺紋非常精準及完美。
4. 比一般高速鋼螺旋絲攻更加耐用，加工效率達2倍以上。
5. 對不同加工材質，都能加工出一樣精準的螺紋。

單位：mm

規 格	螺旋絲攻SFT				先端絲攻POT			
	高速鋼 (HSS-EX)	鍍鈦 高速鋼	粉末高速鋼 (HSS-PM)	鍍鈦 粉末高速鋼	高速鋼 (HSS-EX)	鍍鈦 高速鋼	粉末高速鋼 (HSS-PM)	鍍鈦 粉末高速鋼
M 2 × 0.4	422.00	472.00	517.00	567.00	407.00	457.00	466.00	516.00
" 2.5 × 0.45	331.00	381.00	404.00	460.00	322.00	372.00	366.00	460.00
" 2.6 × 0.45	293.00	343.00	357.00	407.00	281.00	331.00	322.00	405.00
" 3 × 0.5	236.00	286.00	304.00	370.00	232.00	282.00	296.00	370.00
" 4 × 0.7	228.00	278.00	292.00	350.00	221.00	271.00	280.00	350.00
M 5 × 0.8	232.00	282.00	301.00	360.00	224.00	274.00	289.00	360.00
" 6 × 1.0	247.00	297.00	327.00	380.00	239.00	289.00	305.00	380.00
" 7 × 1.0	296.00	356.00	441.00	501.00	284.00	344.00	425.00	485.00
" 8 × 1.0	380.00	440.00	637.00	697.00	362.00	422.00	586.00	646.00
" 8 × 1.25	358.00	418.00	490.00	550.00	347.00	407.00	451.00	535.00
M 10 × 1.25	453.00	518.00	645.00	710.00	442.00	507.00	597.00	710.00
" 10 × 1.5	453.00	518.00	645.00	710.00	442.00	507.00	597.00	710.00
" 12 × 1.25	632.00	717.00	905.00	990.00	612.00	697.00	841.00	980.00
" 12 × 1.5	632.00	717.00	905.00	990.00	612.00	697.00	841.00	980.00
" 12 × 1.75	632.00	717.00	905.00	990.00	612.00	697.00	841.00	980.00
M 14 × 1.5	888.00	988.00	1,150.00	1,280.00	851.00	951.00	1,089.00	1,280.00
" 14 × 2.0	888.00	988.00	1,150.00	1,280.00	851.00	951.00	1,089.00	1,280.00
" 16 × 1.5	1,146.00	1,266.00	1,541.00	1,700.00	1,107.00	1,227.00	1,462.00	1,700.00
" 16 × 2.0	1,146.00	1,266.00	1,541.00	1,700.00	1,107.00	1,227.00	1,462.00	1,700.00
" 18 × 1.5	1,567.00	1,707.00	1,960.00	2,100.00	1,505.00	1,645.00	1,851.00	1,991.00
M 18 × 2.5	1,567.00	1,707.00	1,960.00	2,100.00	1,505.00	1,645.00	1,851.00	1,991.00
" 20 × 1.5	2,035.00	2,205.00	2,818.00	3,120.00	2,008.00	2,178.00	2,692.00	3,120.00
" 20 × 2.5	2,035.00	2,205.00	2,818.00	3,120.00	2,008.00	2,178.00	2,692.00	3,120.00
" 22 × 1.5	2,775.00	2,970.00	3,575.00	3,770.00	2,665.00	2,860.00	3,006.00	3,201.00
" 22 × 2.5	2,775.00	2,970.00	3,575.00	3,770.00	2,665.00	2,860.00	3,006.00	3,201.00
M 24 × 1.5	3,283.00	3,600.00	4,192.00	4,427.00	3,241.00	3,565.00	4,002.00	4,237.00
" 24 × 3.0	3,283.00	3,600.00	4,192.00	4,427.00	3,241.00	3,565.00	4,002.00	4,237.00
" 25 × 2.0	4,687.00	4,927.00	5,516.00	5,756.00	—	—	5,245.00	5,485.00
" 26 × 1.5	4,335.00	4,595.00	5,289.00	5,549.00	—	—	5,061.00	5,321.00
" 27 × 3.0	4,921.00	5,201.00	6,354.00	6,634.00	—	—	6,041.00	6,321.00
M 28 × 2.0	5,749.00	6,049.00	6,986.00	7,286.00	—	—	6,639.00	6,939.00
" 30 × 1.5	6,359.00	6,704.00	8,020.00	8,365.00	—	—	7,612.00	7,957.00
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單位：mm

規 格	螺旋絲攻SFT				先端絲攻POT			
	高速鋼 (HSS-EX)	鍍鈦 高速鋼	粉末高速鋼 (HSS-PM)	鍍鈦 粉末高速鋼	高速鋼 (HSS-EX)	鍍鈦 高速鋼	粉末高速鋼 (HSS-PM)	鍍鈦 粉末高速鋼
W 3/16 - 24	267.00	317.00	335.00	385.00	256.00	306.00	306.00	370.00
" 1/4 - 20	327.00	377.00	375.00	425.00	281.00	331.00	343.00	410.00
" 5/16 - 18	422.00	482.00	626.00	720.00	410.00	470.00	560.00	700.00
" 3/8 - 16	515.00	580.00	831.00	956.00	497.00	562.00	677.00	920.00
" 1/2 - 12	849.00	939.00	1,100.00	1,280.00	826.00	916.00	1,026.00	1,200.00
W 5/8 - 11	1,320.00	1,440.00	1,952.00	2,072.00	1,280.00	1,400.00	1,834.00	1,954.00
" 3/4 - 10	1,993.00	2,153.00	3,045.00	3,205.00	1,940.00	2,100.00	2,890.00	3,050.00
" 7/8 - 9	3,089.00	3,284.00	3,676.00	3,871.00	3,000.00	3,195.00	3,486.00	3,681.00
" 1 - 8	4,344.00	4,584.00	6,790.00	7,030.00	4,303.00	4,543.00	6,478.00	6,718.00
UNC 2 - 56	428.00	478.00	514.00	678.00	396.00	446.00	500.00	660.00
UNC 4 - 40	292.00	342.00	353.00	425.00	281.00	331.00	340.00	410.00
" 6 - 32	276.00	326.00	347.00	415.00	265.00	315.00	330.00	380.00
" 8 - 32	276.00	326.00	347.00	415.00	265.00	315.00	330.00	380.00
" 10 - 24	284.00	334.00	357.00	435.00	274.00	324.00	345.00	420.00
" 3/16 - 24	286.00	336.00	358.00	408.00	276.00	326.00	328.00	378.00
UNC 1/4 - 20	296.00	346.00	370.00	420.00	283.00	333.00	339.00	389.00
" 5/16 - 18	391.00	451.00	580.00	640.00	375.00	435.00	514.00	574.00
" 3/8 - 16	474.00	539.00	765.00	830.00	455.00	520.00	625.00	690.00
" 1/2 - 13	784.00	874.00	1,067.00	1,157.00	753.00	843.00	995.00	1,085.00
" 5/8 - 11	1,219.00	1,339.00	1,802.00	1,922.00	1,171.00	1,291.00	1,694.00	1,814.00
UNC 3/4 - 10	1,841.00	2,001.00	2,812.00	2,972.00	1,767.00	1,927.00	2,667.00	2,827.00
" 7/8 - 9	2,851.00	3,046.00	3,393.00	3,588.00	2,737.00	2,932.00	3,225.00	3,420.00
" 1 - 8	4,092.00	4,332.00	6,396.00	6,636.00	3,928.00	4,168.00	6,095.00	6,335.00
UNF 10 - 32	284.00	334.00	357.00	435.00	274.00	324.00	345.00	420.00
" 3/16 - 32	286.00	336.00	358.00	408.00	276.00	326.00	328.00	378.00
UNF 1/4 - 28	296.00	346.00	370.00	420.00	283.00	333.00	339.00	389.00
" 5/16 - 24	391.00	451.00	580.00	640.00	375.00	435.00	514.00	574.00
" 3/8 - 24	474.00	539.00	765.00	830.00	455.00	520.00	625.00	690.00
" 7/16 - 20	620.00	705.00	—	—	—	—	—	—
" 1/2 - 20	784.00	874.00	1,067.00	1,157.00	753.00	843.00	995.00	1,085.00
UNF 5/8 - 18	1,219.00	1,339.00	1,802.00	1,922.00	1,171.00	1,291.00	1,694.00	1,814.00
" 3/4 - 16	1,841.00	2,001.00	2,812.00	2,972.00	1,767.00	1,927.00	2,667.00	2,827.00
" 7/8 - 14	2,851.00	3,046.00	3,393.00	3,588.00	2,737.00	2,932.00	3,225.00	3,420.00
" 1 - 12	4,092.00	4,332.00	6,396.00	6,636.00	3,928.00	4,168.00	6,095.00	6,335.00